Technical Tips



Guidelines for Solenoid Valves

This bulletin will supplement the Original Line® catalog, outlining the cylinders available with built-in solenoid (operator) valves (attachment, pp. 2 & 3). Available orifice sizes as well as operating voltages are outlined, in addition to just the operator valves alone (p. 4).

BF-091-LS2P EE0.5

В	SF	09
	TYPE	BORE
BF ¹	BLOCK	SIZE
	FRONT	04 (3/4")
M^2	MAGNETIC	09 (1-1/16")
	PISTON	12 (1-1/4")
SR	#303 S.S	
	ROD	

NOTE: Magnetic piston option includes #303 S.S. rod.

1	LS				P	EE0.5
STROKE ⁵	OPERATOR VALVES		ORIFICE SIZES		VOLTAGE CODE	COIL VOLTAGE
	A	VAILABLE	AV	AILABLE	Α	6VDC
	(NR) ⁶	2-WIRE	1 ⁴	3/64"	D	12VDC
	LS	CONNECTION	2	1/32"	E	12V/60HZ
	(NR) ⁶	1/2-NPT	3	3/32"	G	24VDC
	LSC	CONDUIT			Н	24V/60HZ
		CONNECTOR			I	24V/50HZ
				M	110VDC	
	NOTE Name of				N ⁴	115V/60HZ
		: Nose mount ard on hex (NR)			Р	115V/50HZ

R

S

Χ

	OPTIONS								
CODE	DESCRIPTION	COMMENTS	ORDERED AS:						
В	BUMPERS	REAR HEAD SIDE ONLY (OPPOSITE SPRING)	bore/stroke-operator valve/B						
EE*	EXTRA ROD EXTENSION		bore/stroke-valve/EEX.XX						
G	MAGNALUBE LUBRICATION		bore/stroke-operator valve/G						
H*	HEAVY SPRING		bore/stroke-H/operator valve						
NT	NON-THREADED ROD		bore/stroke-operator valve/ NT						
V2	HIGH TEMPERATURE FLUOROELASTOMER SEALS	FOR COMPATIBILITY ONLY	bore/stroke-operator valve/V						

standard on hex (NR) non-rotating model³

The information presented is in Bimba's best engineering opinion and should be used for reference only. Recommendations derived should be verified under actual operating conditions. Bimba reserves the right to change specifications without prior notice.

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Leaders in Actuation.



230V/60HZ

230V/50HZ

NO COIL

*"H" option will always be called out first, "EE" option will always be last. All other options will be in alphabetical order immediately following operator valve.

- 1. Block front mount is not available for "12" (1-1/4" bore) series as standard, can be done as a special. S.S. rod standard on "BF" models.
- 2. Operator valve is rated from -20° to 185° Fahrenheit.
- 3. If desired, hex non-rotating rod ("NR" option) can be ordered for respective standard bore sizes as: bore/stroke-NR/operator valve (091-NRLS).
- 4. Option combination "1N" is standard and is supplied when no options are required. Therefore, option "1N" is an invalid entry. If *anything* other than the standard orifice/operator valve combination is desired, it must be specified accordingly. EX: 091-LS1E. Standard orifice (1-3/64") still noted, despite only a different operator valve (12V/60HZ) being desired.
- 5. Standard stroke lengths apply. Non-standard stroke lengths over maximum require quotation.
- 6. Non-rotating rod is not available with block front mount.

SPECIFICATIONS

Response time: AC models: 5-20ms

DC models: 5ms

Current: AC/inrush - 150mA, holding - 100mA

Nominal Power: 7 watts

BF-091-S2P EE0.5

B	F	091	1	S		2	2	P	EE0.5		
	TYPE	BORE	STROKE ⁵	OPERATOR		ORIFICE		OI EIGHTOIL		VOLTAGE	
BF^1	BLOCK	SIZE		VALVES				AVAILABLE AVAILABL		CODE	VOLTAGE
	FRONT	09 (1-1/16")				Α	6VDC				
M^2	MAGNETIC	17 (1-1/2")		, ,	2-WIRE	14	1/16"	D	12VDC		
	PISTON	17 (1 1/2)		S	CONNECTION	2	3/64"	Е	12V/60HZ		
CD.	#303 S.S			$(NR)^6$	1/2-NPT	3	3/32"	G	24VDC		
SK	#303 3.3 ROD			SC	CONDUIT	4	1/8"	Н	24V/60HZ		
	KOD				CONNECTOR			I	24V/50HZ		
								М	120VDC		
NO.	TE: Magnetic							N^4	120V/60HZ		
	on option inclu	ıdes		NOT	- Noos masumt			Р	115V/50HZ		
#303 S.S. rod.				NOTE: Nose mount standard on hex (NR)				Q	240VDC		
					otating model ³			R	240V/60HZ		
					G			S	250V/50HZ		
								U	480V/60HZ		
								Χ	NO COIL		

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Leaders in Actuation.



	OPTIONS								
CODE	DESCRIPTION	COMMENTS	ORDERED AS:						
В	BUMPERS	REAR HEAD SIDE ONLY (OPPOSITE SPRING)	bore/stroke-operator valve/B						
EE*	EXTRA ROD EXTENSION		bore/stroke-valve/EEX.XX						
G	MAGNALUBE LUBRICATION		bore/stroke-operator valve/G						
H*	HEAVY SPRING		bore/stroke-H/operator valve						
NT	NON-THREADED ROD		bore/stroke-operator valve/ NT						
V2	HIGH TEMPERATURE FLUOROELASTOMER SEALS	FOR COMPATIBILITY ONLY	bore/stroke-operator valve/V						

^{*&}quot;H" option will always be called out first, "EE" option will always be last. All other options will be in alphabetical order immediately following operator valve.

- 1. Block front mount is not available for "09" (1-1/16" bore) series as standard, can be done as a special. S.S. rod standard on BF-17_ models.
- 2. Operator valve is rated from -20° to 185° Fahrenheit.
- 3. If desired, hex non-rotating rod ("NR" option) can be ordered for respective standard bore sizes as: bore/stroke-NR/operator valve (091-NRSC).
- 4. Option combination "1N" is standard and is supplied when no options are required. Therefore, option "1N" is an invalid entry. If **anything** other than the standard orifice/operator valve combination is desired, it must be specified accordingly. EX: 091-SC1D. Standard orifice (1-1/16") still noted, despite only a different operator valve (12VDC) being desired.
- 5. Standard stroke lengths apply. Non-standard stroke lengths over maximum require quotation.
- 6. Non-rotating rod is not available with block front mount.

SPECIFICATIONS

Response time: AC models: 5-20ms

DC models: 5ms

Current: AC/inrush - 150mA, holding - 100mA

Nominal Power: 10 watts

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VOLTAGE CODE	COIL VOLT- AGE	LS VALVE P/N	LSC VALVE P/N	STD. ORIFICE SIZE	OTHER ORIFICE SIZES	COIL VOLTAGE	S VALVE P/N	SC VALVE P/N	STD. ORIFICE SIZE	OTHER ORIFICE SIZES
А	6VDC	D-12878-P	D-12889-P	3/64" (1)*	1/32" (2) 3/32" (3)	6VDC	D-12916-P	D-12930-P	1/16" (1)*	3/64" (2) 3/32" (3) 1/8" (4)
D	12VDC	D-12879-P	D-12890-P	п	ш	12VDC	D-12917-P	D-12931-P	п	П
Е	12V/60HZ	D-12880-P	D-12891-P	п	ш	12V/60HZ	D-12918-P	D-12932-P	П	П
G	24VDC	D-12881-P	D-12892-P	п	"	24VDC	D-12919-P	D-12933-P	п	П
Н	24V/60HZ	D-12882-P	D-12893-P	п	ш	24V/60HZ	D-12920-P	D-12934-P	П	П
1	24V/50HZ	D-12883-P	D-12894-P	п	ш	24V/50HZ	D-12921-P	D-12935-P	п	П
J	N/A	N/A	N/A	N/A	N/A	90VDC	D-12922-P	D-12936-P	П	Ш
М	110VDC	D-12884-P	D-12895-P	п	ш	120VDC	D-12923-P	D-12937-P	п	П
N*	115V60HZ	D-12885-P	D-12896-P	п	ш	120V60HZ	D-12924-P	D-12938-P	п	П
Р	115V50HZ	D-12886-P	D-12897-P	п	"	115V50HZ	D-12925-P	D-12939-P	п	п
Q	N/A	N/A	N/A	N/A	N/A	240VDC	D-12926-P	D-12940-P	п	Ш
R	230V/60HZ	D-12887-P	D-12898-P	п	"	240V60HZ	D-12927-P	D-12941-P	п	п
S	230V50HZ	D-12888-P	D-12899-P	п	ш	250V50HZ	D-12928-P	D-12942-P	п	п
U	N/A	N/A	N/A	N/A	N/A	480V60HZ	D-12929-P	D-12943-P	п	п
Χ	NO COIL					NO COIL				

^{*}Option combination "1N" is standard and supplied when no options are required. Option "1N" is an invalid entry.

- AC models have a response time of 5-20 milliseconds.
- DC models have a response time of 5 milliseconds.
- Nominal power: LS/LSC series 7 watts, S/SC series 10 watts.
- O-ring used to seal cylinder to operator valve can be ordered separately. #D-1711 for "LS or LSC" models, #D-2053 for "S or SC" models.

OPERATOR VALVE	ORIFICE SIZE	ORIFICE PART NUMBER	VALVE ADAPTORS
	3/64"	D-12874-P	D-15929 (1/8" NPT EXHAUST PORT)
LS/LSC	1/32"	D-12875-P	D-15449 (1/16" NPT EXHAUST PORT)
	3/32"	D-12960-P	
	1/16"	D-12911-P	D-15125 (1/4" NPT EXHAUST PORT)
S/SC	3/64"	D-12912-P	D-25203 (1/8" NPT EXHAUST PORT)
	3/32"	D-12913-P	

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